CÔNG TY CP CÔNG NGHIỆP ENGINEERING EDGE – VIET NAM
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## **Chromium Nickel Austenitic Stainless Steel**

ASTM A193 Grade B8 is a material specification for 18-8 chromium nickel austenitic stainless steel, used for manufacturing of bolts, studs, stud bolts and other fasteners for bolting pressure vessels, valves, flanges and fittings for various process industries across major industrial sectors.



| Chemical Composition (Carbon Steel) % |              |           |  |    |       |      |    |    |
|---------------------------------------|--------------|-----------|--|----|-------|------|----|----|
| Element                               | С            | Cr        | Mn                                       | Ni | Р     | S    | M0 | SI |
| Min                                   |              | 18        |  | 8  |       |      |    |    |
| Max                                   | 0.08         | 20        | 2  | 11 | 0.045 | 0.03 |    | 1  |
| Size Diameter (INCH) ==>              |              |           | CL2                                      |    |       |      |    |    |
| Ultimate T                            | ensile Strei | ngth, ksi | 125 (860)                                |    |       |      |    |    |
| 0.2% Yie<br>strength, I               |              |           | 100 (690)                                |    |       |      |    |    |
| % Elonga                              | tion (min)   |           | 12                                       |    |       |      |    |    |
| % Reduct                              | ion of Area  | (min)     | 35                                       |    |       |      |    |    |
| Hardness                              | HRC          |           | 35                                       |    |       |      |    |    |
| Description/s                         |              |           | THREAD ROD                               |    |       |      |    |    |
| Size                                  |              |           | 1/2" to 4"                               |    |       |      |    |    |
| Surface Treatment                     |              |           | PLAIN ,Corroshield PTFE, COLD GALVANIZED |    |       |      |    |    |
| Thread spec                           |              |           | ASME B1.1                                |    |       |      |    |    |
| Dimensional Specs                     |              |           | ASME B18.31.2                            |    |       |      |    |    |

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